

High Pressure 700 Series

# Pressure Relief Valve

Model: FP 730-UF



# **Description**

The BERMAD Model FP 730-UF pilot operated valve prevents over pressure, maintaining a constant preset system pressure regardless of fluctuating demands.

It is UL-Listed (up to 350 psi) and FM-Approved according to NFPA-20.

The valve offers reliable performance in:

Refineries, petrochemical complexes, tank farms,

high-rise buildings, aviation and airports, marine and on-shore installations.

# **Typical Applications**



Pressure relief for individual diesel fire pump



Pump station pressure relief



Centralized thermal pressure relief



Foam recirculation; maintains required foam pressure



Zone safety relief

### Features and Benefits

- Hydraulically powered valve seal design
  - Closes drip-tight time after time
  - Eliminates jamming problems
- Hydro-efficient body design
  - Wide rangeability
  - Unrestricted flow path
- Double-chambered unitized actuator
  - □ Easy, inline inspection ensures minimal down time
  - Quick and smooth valve action

### **Optional Features**

- Large control filter (code: F)
- Seawater service construction

Note: Optional features can be mixed and matched.

Consult your local BERMAD representative for full details.

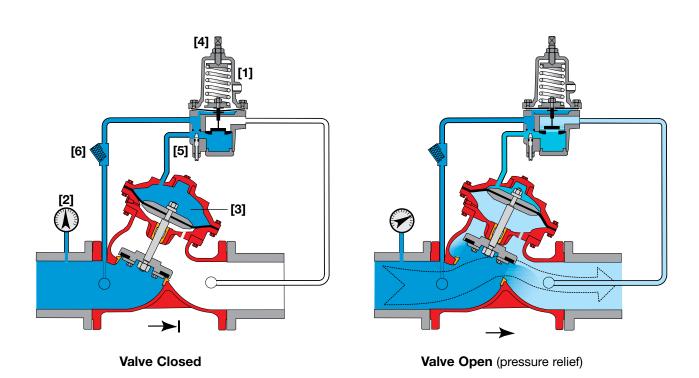




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### **Operation**

The BERMAD Model FP 730-UF remains closed as long as the sensed inlet pressure is lower than the adjustable set point. When the Pressure Relief Pilot [1] senses inlet pressure [2] that is higher than the pilot setting, it acts upon the control chamber [3] causing the main valve to modulate open, relieveing excess pressure to either the reservoir or sump, thus preventing system over pressure. The Pressure Relief Pilot is equipped with an adjusting screw [4] to preset the desired inlet pressure and an integral adjustable needle valve [5] to control the main valve closing speed. The valve's unique design quick reaction to system demand and keeps pressure loss at a minimum. The control system is equipped with a control strainer [6].



### Engineer Specifications

The Pressure Relief Valve shall be UL-Listed, FM-Approved and hydraulic pilot controlled. The main valve shall be an angle or "Y" pattern. All necessary inspection and servicing of the main valve shall be possible in-line.

Valve actuation shall be accomplished by a double chambered actuator, which shall include a stainless steel stem and a flat seal disk creating a drip tight seal.

The valve seat shall be made of stainless steel and have an **unobstructed flow path**, with no stem guide or **supporting ribs**.

The pilot system shall be field adjustable, with adjustable valve closing speed, integrated to the main valve, hydraulically tested and supplied as an assembly consisting of:

- Relief pilot valve UL-Listed and FM-Approved as part of the assembly with built-in, internal needle valve
- "Y" strainer

The control trim shall be supplied as an assembly, pre-assembled and hydraulically tested at an ISO 9000 and 9001 certified factory.





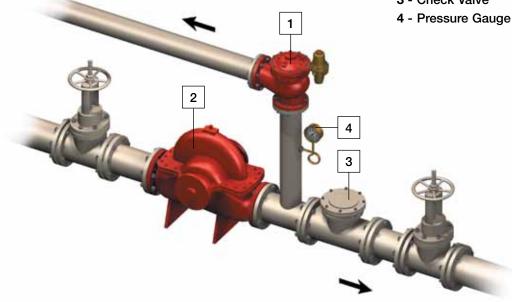
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# **Typical Installations**

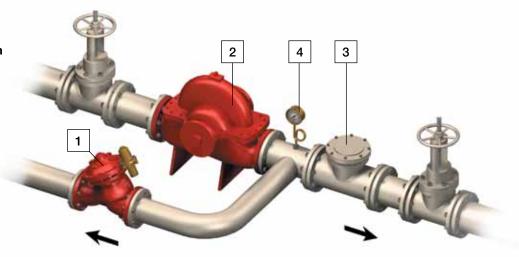
# System Components

- 1 BERMAD Model FP 730-UF
- 2 Fire Pump
- 3 Check Valve

# Installation with Angle pressure relief valve



Installation with "Y" Pattern relief valve



## Installation Considerations

- Valve size should be no less than NFPA-20 requirements.
- Provide adequate clearance around valve for maintenance, ensuring that the actuator can be easily removed.
- Design installation with the valve cover up for best performance.
- Ensure that before the valve is installed, instructions are given to flush the pipeline at full flow.

#### **UL Listed**

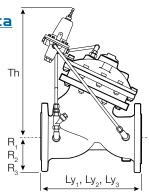
The BERMAD Model FP 730-UF is UL-Listed and FM-Approved when installed as a unit.

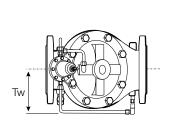


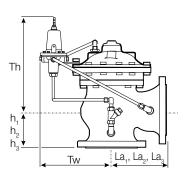


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# Technical Data







Size		1½"		2"		21/2"		3"		4"		6"		8"		10"		12"		14"		16"	
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
Dimensions	Ly <sub>1</sub> (1)	205	81/16	205	81/16	209	81/4	250	97/8	320	125/8	415	16³/ <sub>8</sub>	500	1911/16	605	2313/16	725	28 <sup>9</sup> / <sub>16</sub>	733	287/8	990	39
	Ly <sub>2</sub> (2)	155	61/8	155	61/8	212	83/8	250	913/16	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	Ly <sub>3</sub> (3)	210	81/4	210	81/4	212	83/8	264	10 <sup>7</sup> / <sub>16</sub>	335	13¹/₄	433	17 <sup>1</sup> / <sub>16</sub>	524	205/8	637	25	762	30	767	303/16	1,024	403/4
	La <sub>1</sub> (1)	121	43/4	121	43/4	140	51/2	152	6	190	71/2	225	87/8	265	10 <sup>7</sup> / <sub>16</sub>	320	125/8	396	15 <sup>9</sup> / <sub>16</sub>	400	153/4	450	173/4
	La <sub>2</sub> (2)	120	43/4	120	43/4	140	51/2	159	61/4	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	La <sub>3</sub> (3)	127	5	127	5	149	57/8	159	61/4	200	77/8	234	93/16	277	10 <sup>7</sup> /8	336	131/4	415	16 <sup>5</sup> / <sub>16</sub>	419	16 <sup>1</sup> / <sub>2</sub>	467	18³/ <sub>8</sub>
	h <sub>1</sub> (1)	82	31/4	82	31/4	102	4	102	4	127	5	152	6	203	8	219	85/8	275	1013/16	275	1013/16	369	141/2
	h <sub>2</sub> (2)	82	31/4	82	31/4	102	4	114	41/2	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	h <sub>3</sub> <sup>(3)</sup>	89	31/2	89	31/2	109	45/16	108	41/4	135	55/16	165	61/2	216	81/2	235	91/4	294	111/2	294	111/2	386	53/16
	R <sub>1</sub> (1)	75	215/16	83	31/4	93	35/8	100	315/16	114	41/2	140	51/2	171	63/4	203	8	241	91/2	267	101/2	298	113/4
	R <sub>2</sub> (2)	40	<b>1</b> 9/ <sub>16</sub>	40	19/16	48	17/8	55	21	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	R <sub>3</sub> (3)	78	31/16	83	31/4	95	33/4	108	41/4	127	5	159	61/4	191	71/2	222	83/4	260	101/4	292	111/2	324	123/4
	Tw	191	71/2	191	71/2	191	71/2	207	81/16	242	91/2	290	11 <sup>7</sup> / <sub>16</sub>	325	1213/16	370	14 <sup>9</sup> / <sub>16</sub>	515	201/4	525	2011/16	610	24
	Th	312	125/16	312	125/16	312	125/16	364	141/2	405	15 <sup>15</sup> / <sub>16</sub>	505	20	566	225/16	639	253/16	449	1711/16	449	1711/16	541	215/16

- 1. Ly, for ANSI#150, ISO PN16 & Grooved ends (see available sizes below)
- 2. La<sub>1</sub> & h<sub>1</sub> for Angle body, ANSI#150 and ISO PN16.
- 3. Ly<sub>2</sub>, La<sub>2</sub> & h<sub>2</sub> for threaded female, NPT or BSP.

- 4. Ly<sub>3</sub>, La<sub>3</sub> & h<sub>3</sub> for flanged ANSI #300 and ISO PN25.
- 5. Data is for maximum envelope dimensions, component positioning may vary.
- 6. Provide adequate space around valve for maintenance.

#### **Connection Standard**

- Flanged: ANSI B16.42 (Ductile Iron), B16.5 (Steel & Stainless Steel), B16.24 (Bronze), ISO PN16
- Threaded: NPT or ISO-7-Rp 2, 2½ & 3"

Manufacturers Standard Materials

• Stainless Steel, Bronze and coated Steel

• Brass control components/accessories

• Forged Brass fittings & Copper tubing

• Electrostatic Powder Coating Polyester,

• Grooved: ANSI/AWWA C606 for 2, 3, 4, 6 & 8"

#### **Water Temperature**

• 0.5 - 80°C (33 - 180°F)

Main valve body and cover

• Ductile Iron ASTM A-536

Main valve internals

**Control Trim System** 

# Sizes ("Y" & Angle)

- Available Y: 1½ 20", Angle: 1½ 18"
- UL Listed and FM approved: 2, 21/2, 3, 4, 6 & 8"

#### **Pressure Rating**

- Class #150: 30 235 psi (2 15 bar)
- Class #300: 100 350 psi (7 24 bar)

### Optional Materials

### Main valve body/internals

- Carbon Steel ASTM A-216-WCB
- Stainless Steel 316
- Ni-Al-Bronze ASTM B-148
- Titanium
- Duplex
- Hastalloy

# **Control Trim**

- Stainless Steel 316
- Monel® and Al-Bronze
- Hastalloy C-276

#### Coating

• High Build Epoxy Fusion-Bonded with UV Protection, Anti-Corrosion

# **UL Listed Adjusting Pressure**

- 2 to 6": 350 psi (24 bar)
- 8": 175 psi (12 bar)

### **Approvals**

- UL Listed Fire Pump Relief Valve (QXZQ)
- FM Approved Water Relief Valve and Fire Pump Relief Valve
- ISO 9001 QA certified
- ABS
- · Lloyd's Registered



**Elastomers** 

Coating

• NBR (Buna-N)

Red (RAL 3002)